MAINTENANCE

1.Question: What if the pressure is not enough?
Answer: Loosen the locking nut, then rotate the pressure-adjusting screw. When obtain the proper pressure, screw up the locking nut.

2.Question: Hot to deal when the printing time is over, the buzzer does not work?
Answer: Check the sensor of machine. If it is not proper, adjust it to proper position.

3.Question: What if the machine fails to heat even after it has started for several minutes?
Answer: Check the circuit of the board.

4.This machine employs eccentric bearing design; therefore the pressure is not allowed to be adjusted too large, or damage would occur.

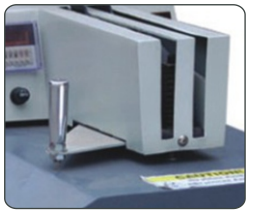
www.bestsub.com

BestSub®

SWING AWAY HEAT PRESS MACHINE

Item No.: SY99

Manual



MANUAL OF SWING AWAY HEAT PRESS MACHINE

Technical Parameter

Item No.	SY99
Voltage	110V / 220V
Working Size	Size A: 38*38cm Size B: 40*50cm Size C: 40*60cm
Power	Size A: 1800W Size B: 2200W Size C: 2500W
Time Range	Adjustable
Temperature Range	0-399℃
Packing Size	Size A: 76*46*43cm Size B: 78*72*46cm Size C: 78*72*46cm
Weight	Size A: 50kg Size B: 60kg Size C: 65kg

Structure

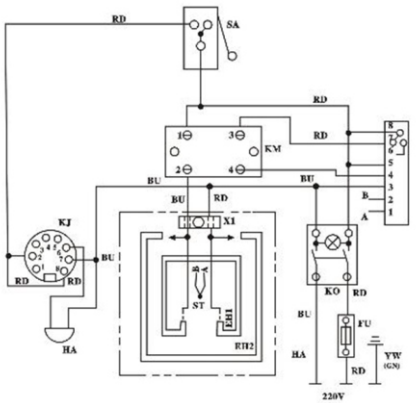
Highlights

1. With electronic thermostatic controller, high accuracy temperature control is realized (±2℃);
2. Integral heating plate design making the machine safer and performs evenly heating;
3. TEFLON coating on the heating plate as anti-seize clad layer;
4. Electric time control;
5. Free pressure adjusting;
6. The improved under supporting base design gives an adjustable 6 cm distance between the heating board and the silicon mat, making the machine more productive.

Operation Procedures

1. Connect the machine with power, turn on the power switch;
2. Swing away the heating plate to the right;
3. Set the temperature controller as needed (normally, 180℃);
4. Set the timer to the value needed;
5. Put the printing item, fixed with sublimation paper, on the silicon board carefully. Then pull the heating plate back to its original position, and press down the handle;
6. When the time is up, the buzzer alarms. Swing away the heating plate and take the printing out;
7. Peel off the paper to check the printing result and turn out the machine.

Circuit Diagram



Ko: Power switch X1: Terminal FU: Fuse (25A) SJ: Thermostat
KM: AC contactor SA: Sensitive switch CH1 CH2: Electrical heat tube KJ: Timer
HA: Buzzer

LEADING MARKET BY QUALIFIED SERVICE